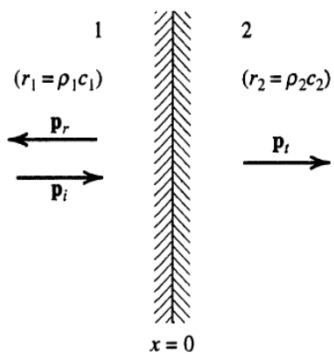




NTU50235100

## Reflection and transmission



Acoustic impedance  $r$

$$r = \frac{p}{u} = \rho c$$

where

- $p$  : pressure
- $u$  : particle velocity
- $\rho$  : density
- $c$  : sound speed

An incident wave traveling in the  $+x$  direction is

$$p_i = P_i e^{-jk_1 x}$$

It generates a reflected wave  $p_r = P_r e^{jk_1 x}$  and a transmitted wave  $p_t = P_t e^{-jk_2 x}$

The sound speed  $c_1$  and  $c_2$  are different, implies the wave numbers are different, that is,

$$k_1 = \frac{\omega}{c_1} \quad \text{and} \quad k_2 = \frac{\omega}{c_2}$$

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Two boundary conditions to be satisfied:

- (1) the acoustic pressures on both sides of the boundary must be equal  
--- *continuity of pressure*, and
- (2) the normal components of the particle velocities on both sides of the boundary must be equal  
--- *continuity of the normal component of velocity*.

$$\mathbf{p}_i + \mathbf{p}_r = \mathbf{p}_t \quad \text{at } x=0$$

$$\mathbf{u}_i + \mathbf{u}_r = \mathbf{u}_t \quad \text{at } x=0$$

Division of the 1<sup>st</sup> equation by the 2<sup>nd</sup> equation yields

$$\frac{\mathbf{p}_i + \mathbf{p}_r}{\mathbf{u}_i + \mathbf{u}_r} = \frac{\mathbf{p}_t}{\mathbf{u}_t} \quad \text{at } x=0$$

--- *continuity of normal specific acoustic impedance*

A plane wave has  $\mathbf{u} = \pm \mathbf{p}/r$ , the sign depending on the direction of propagation.

It becomes

$$r_1 \frac{\mathbf{p}_i + \mathbf{p}_r}{\mathbf{p}_i - \mathbf{p}_r} = r_2$$

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that leads to the *reflection coefficient*

$$\mathbf{R} = \frac{\mathbf{P}_r}{\mathbf{P}_i} = \frac{r_2 - r_1}{r_2 + r_1} = \frac{r_2/r_1 - 1}{r_2/r_1 + 1}$$

that is always real. It is positive when  $r_1 < r_2$  and negative when  $r_1 > r_2$

The reflected wave is either in phase or 180° out of phase with that of the incident wave.

When  $r_1 = r_2$  then  $\mathbf{R} = 0$ , and there is complete transmission.

The *transmission coefficient*  $\mathbf{T}$  is defined as

$$\mathbf{T} = \frac{\mathbf{P}_t}{\mathbf{P}_i}$$

Since

$$1 + \mathbf{R} = \mathbf{T}$$

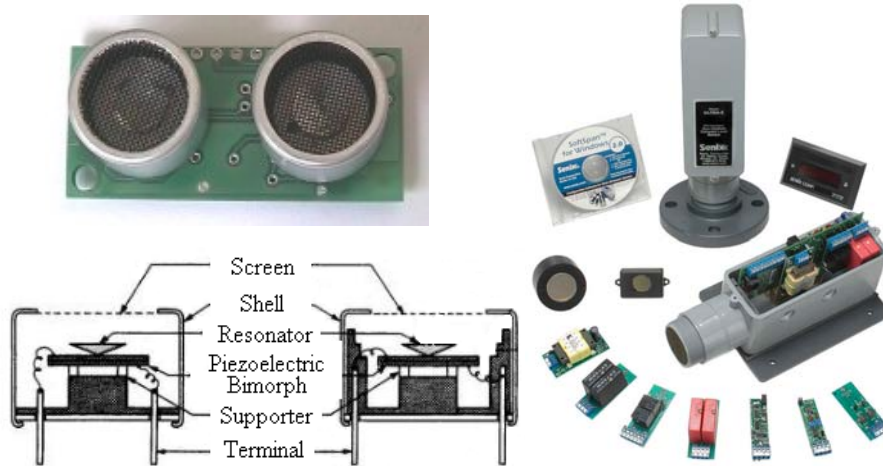
results in

$$\mathbf{T} = \frac{2r_2}{r_2 + r_1} = \frac{2r_2/r_1}{r_2/r_1 + 1}$$

$\mathbf{T}$  is real and positive regardless of the relative magnitudes of  $r_1$  and  $r_2$ . The transmitted wave is *always in phase* with that of the incident wave.

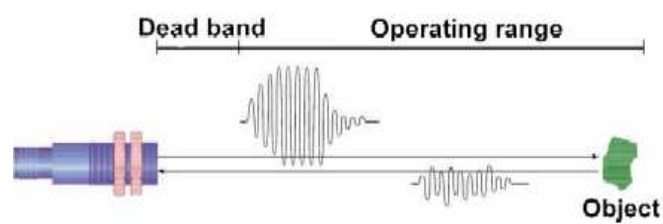
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## Non-Contact Ultrasonic Distance Sensors



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### Principle of operation



Ultrasonic sensors operate in reflex mode. An ultrasonic transducer emits and receives the ultrasonic signals. Within a stipulated distance range, the incoming echo is checked, the time taken for the sound to travel the distance is determined and a corresponding output signal is emitted. If the distance between the sensor and the objects is too small, the echo arrives before the ultrasonic transducer has reached steady state and is ready to receive. Objects in this dead band cannot be detected reliably.

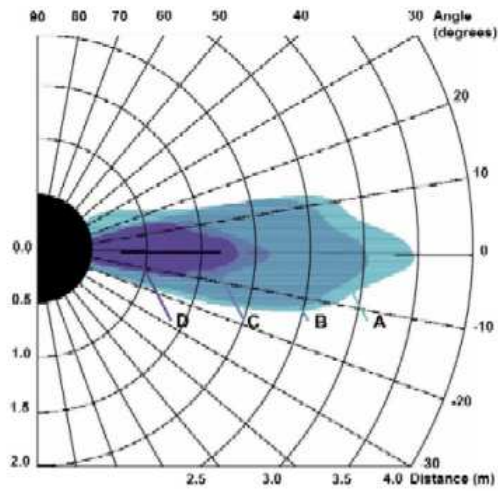
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### Sound cone and response curve

Sound cone is a function of response distance to angle.

Different sound cones result for different objects.

- A : level target, 700 x 700 mm
- B : level target, 100 x 100 mm
- C : felt tube, f 16 mm
- D : round bar smooth, f 25 mm

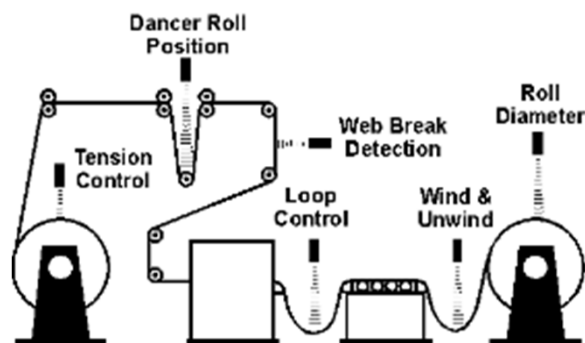


Response curves of the sensor

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### Motion Control

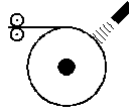
These applications are common in the converting, pulp and paper, printing, rubber, metal and textile industries. The object being sensed and controlled is usually a web or tube material being manufactured, wound/unwound, processed, positioned or stacked.



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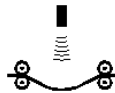
### Roll Diameter

The sensor can provide an output proportional to the diameter of a roll of material as it winds or unwinds on a machine.



### Loop Control

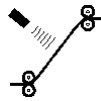
The sensor can look down and measure the vertical position of a free loop of material as it is being moved from one machine to another, to maintain the material loop in a fixed mid-range position so that it does not break .



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### Web Break

The sensor can detect the break and initiate shut-down if the web material moving through a press or other web processing machine breaks, .



### Position Feedback

The sensor measures the distance to a remote object to control the positioning of that object.



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### Dimension & Level applications

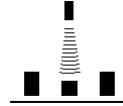
#### Stack Height



#### Object Dimensions

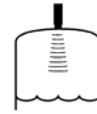


#### Height & Size



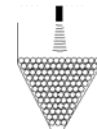
#### Liquid Level

These applications range from benign open top tanks in clean environments to severe process environments involving high temperature and pressures, caustic or hazardous materials.



#### Solids Level

Dry material level in bins or hoppers can be measured if the materials provide sufficient ultrasonic echo for reliable detection.



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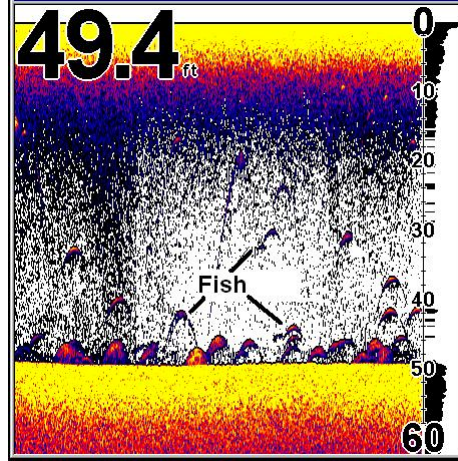
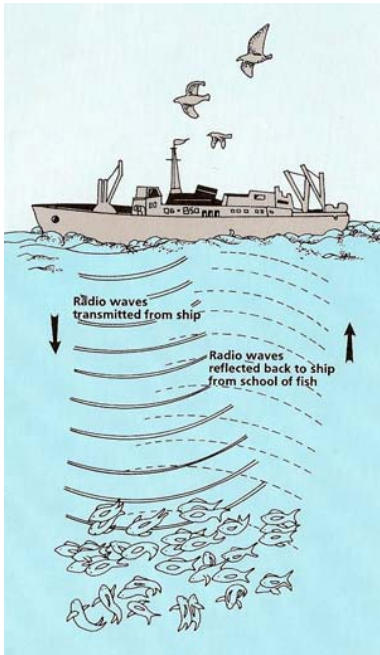
## Fishing sonar



Frequency:200kHz  
Sensor Beam Angle: 45 Degrees  
Depth range: 0.7m to 100m

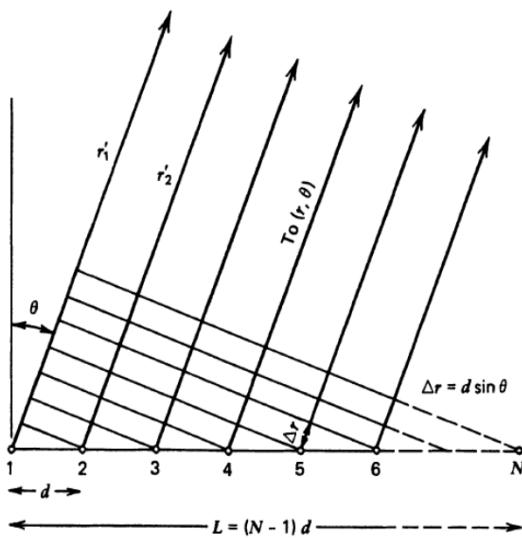


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## The line array



A line of  $N$  simple sources  
 $d$  : adjacent elements space

The  $i$ th source generates a pressure wave

$$(A/r'_i) \exp[j(\omega t - kr'_i)]$$

The resultant pressure is

$$p(r, \theta, t) = \sum_{i=1}^N \frac{A}{r'_i} e^{j(\omega t - kr'_i)}$$

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The far field  $r \gg L, L = (N - 1)d'$

$$r_i = r_1 - (i - 1)\Delta r, \quad \Delta r = d \sin \theta'$$

The distance to the center of the array

$$r = r_1 - \frac{1}{2}(L/d) \Delta r$$

$$\mathbf{p}(r, \theta, t) = \frac{A}{r} e^{-j(L/2d)k\Delta r} e^{j(\omega t - kr)} \sum_{i=1}^N e^{j(i-1)k\Delta r}$$

or

$$\mathbf{p}(r, \theta, t) = \frac{A}{r} e^{j(\omega t - kr)} \left( \frac{\sin[(N/2)k\Delta r]}{\sin[(1/2)k\Delta r]} \right) = P_{ax}(r)H(\theta) e^{j(\omega t - kr)}$$

where

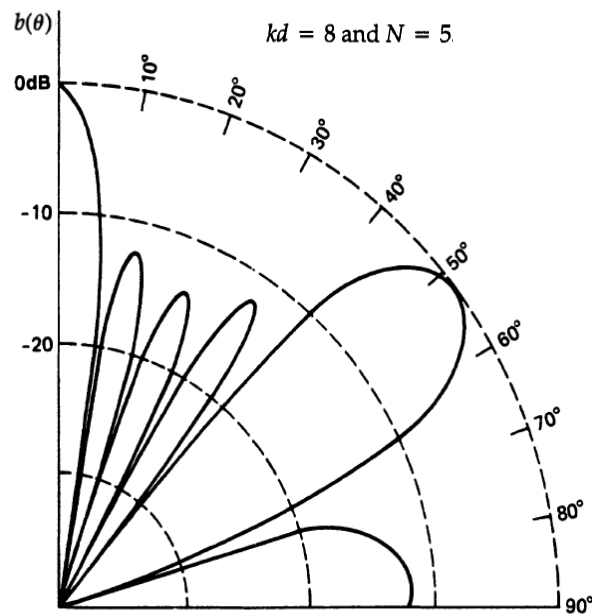
$$P_{ax}(r) = NA/r$$

and

$$H(\theta) = \left| \frac{1 \sin[(N/2)kd \sin \theta]}{N \sin[(1/2)kd \sin \theta]} \right|$$

is the directional factor

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*Electronic steering*

A time delay  $i\tau$  is inserted into the signal for the  $i$ th element of the array

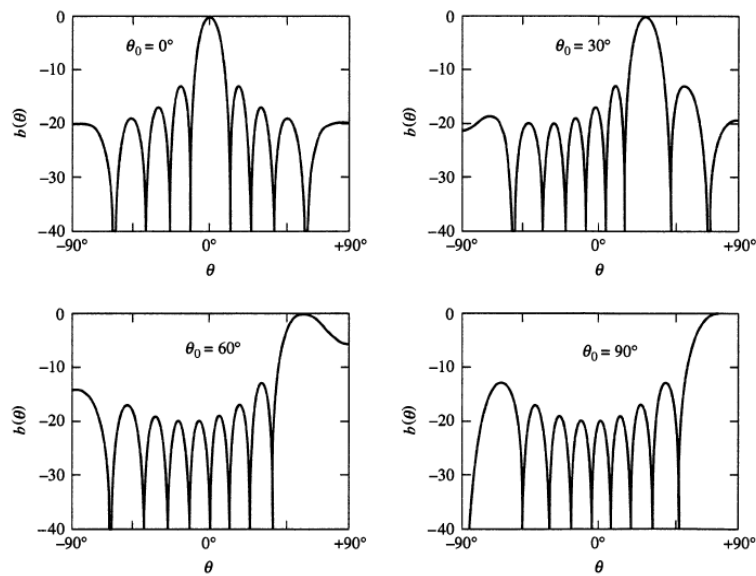
$$p(r, \theta, t) = \sum_{i=1}^N \frac{A}{r_i} e^{j[\omega(t+i\tau) - kr'_i]}$$

the directional factor becomes

$$H(\theta) = \left| \frac{1 \sin[(N/2)kd(\sin \theta - \sin \theta_0)]}{N \sin[(1/2)kd(\sin \theta - \sin \theta_0)]} \right| \quad \sin \theta_0 = c\tau/d$$

$\theta_0$  : the direction of the major lobe that is independent of frequency.

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$$kd = \pi(N - 1)/N$$

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Linear array probe



Ultrasonic scanner

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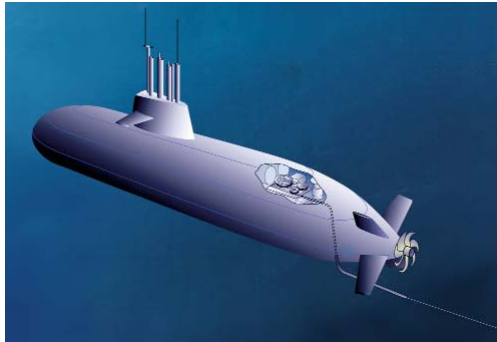
Microphone array



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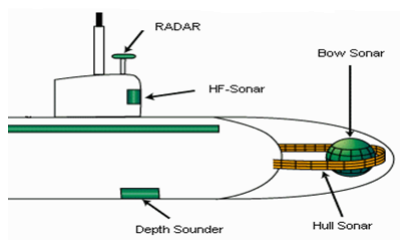
### TB-29A thin line towed array sonar

The 3.8 cm outside diameter, 1.9 cm internal diameter array incorporates 13 x 48.8 m long acoustic modules each containing 32 acoustic channels. The array is towed at the end of a 365 m long cable.

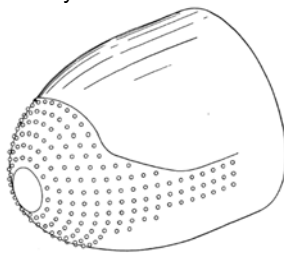


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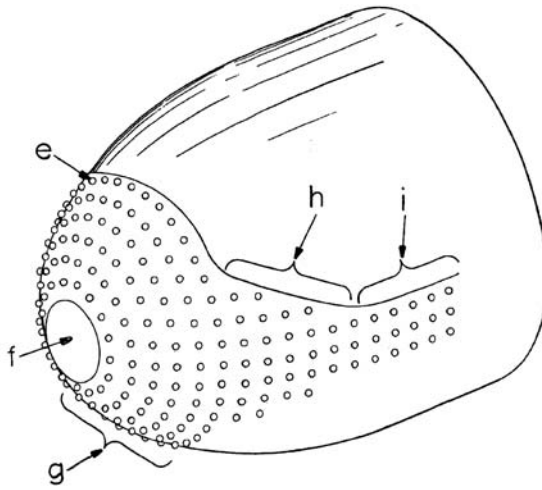
### Bow & Hull Sonar



### Homing torpedo nose assembly



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